



# CHEESE QUALITY ENHANCED BY ISHIDA X-RAY

Case Study  
**Coega Dairy**

## Facts and figures

- » The “Famous Brands Cheese Company” has installed an Ishida X-ray inspection system to identify foreign bodies in 3kg packs of diced mozzarella cheese supplied for pizza toppings.
- » In the past the customer had been using metal detection but was attracted by the much wider capabilities of X-ray technology.
- » Installation and training took only three days and the Ishida X-ray went into production straightaway and has been operating reliably ever since.

Specialist South African cheese supplier the “Famous Brands Cheese Company” has enhanced its stringent quality control standards with the adoption of Ishida X-ray inspection technology. The company has installed an Ishida IX-GN-4044 X-ray inspection system to identify potential foreign bodies in 3kg packs of diced mozzarella cheese supplied for pizza toppings.

## Challenge

In addition, the flexibility of the Ishida system has enabled them to use the machine for weight estimation as well.

Prior to the installation of the IX-GN, the company had been using metal detection for its quality inspection process but was attracted by the much wider capabilities of X-ray technology.

## Solution

“With the IX-GN-4044 we can also search for glass as well as different metals and this means we can make our products even safer for our customers,” explains Richard Rudman, Operations Manager of the “Famous Brands Cheese Company”.

The Ishida IX-GN-4044 is in continual operation 24 hours a day, seven days a week, handling 20 tonnes of diced cheese every day at around 18 bags per minute. The speed of the line is currently governed by the capabilities of the bagmaker and the X-ray system has the capacity to operate at much higher speeds, providing a valuable element of future-proofing for the “Famous Brands Cheese Company’s” continued growth.

The company reports that the machine is very user-friendly, easy to operate and quick





“ The detection levels and consistency of the IX-GN-4044 are much higher than X-ray solutions offered by other suppliers. We are delighted with the enhancements the Ishida X-ray inspection system has made to our quality control. ”

and easy to clean. Installation and training took only three days, and the machine then went into production straightaway and has been operating reliably ever since.

The “Famous Brands Cheese Company” approached Ishida for an X-ray solution as an existing user of the company’s multthead weighers.

“We were already familiar with the technical sophistication and reliability of Ishida equipment,” says Richard Rudman. “The production detection levels and consistency of the IX-GN-4044 are much higher than X-ray solutions offered by other suppliers while the weight estimation feature was an additional very interesting feature for us”.

“We are delighted with the enhancements the Ishida X-ray inspection system has made to our quality control.”

“The Famous Brands Cheese Company” is managed by leading dairy company Coega Dairy. It supplies cheese products to the Famous Brands Group, Africa’s largest branded food service franchisor. These include mozzarella, cream cheese, processed cheese and cheddar and are used by the Famous Brands franchises, which include popular brands such as Debonairs, Steers, Wimpy Mugg and Bean, and Vovo Telo.



## Contact

### Ishida Europe Limited

Tel: +44 121 607 7700  
info@ishidaeurope.com

Kettles Wood Drive  
Woodgate Business Park  
Birmingham B32 3DB  
United Kingdom



www.ishidaeurope.com